

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation - CPR) this certificate applies to the construction product

## **Glued laminated timber (glulam) Block glued glulam**

according to the product specification listed in the current addendum to this certificate placed on the market by

**Company**  
**NEUE HOLZBAU AG**  
**Obseestraße 11**  
**CH-6078 Lungern**

and produced in the manufacturing plant

**CH-6078 Lungern, Obseestraße 11**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

**EN 14080:2013**

under system 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

## **CERTIFICATE OF CONSTANCY OF PERFORMANCE**

**Certificate number:** 1359-CPR-0668

**Date of first issue:** 28.01.2016

**Date of issuance:** 03.10.2024

This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

For the validity of this certificate see [www.holzforschung.at](http://www.holzforschung.at).



**Dr. Andreas Neumüller**  
Authorised signatory



**PD Gerhard Grüll**  
Head of the Certification Body

# Addendum to Certificate 1359-CPR-0668

Date of issuance: 03.10.2024

## Scope of certification for the following products:

### GLUED LAMINATED TIMBER (GLULAM)

Timber, species/ strength classes:	PCAB – spruce: GL 24h, GL 24c, GL 28h, GL 28c, GL 32c and GL 34h
Mechanical resistance:	according to EN 14080
Service classes:	1, 2, 3
Adhesive:	
- Finger joints	Type I: PUR according to EN 15425
- Surface bonding	Type I: PUR according to EN 15425
Reaction to fire:	D-s2, d0
Formaldehyde class:	E1
Natural durability class:	according to EN 350-2

### BLOCK GLUED GLULAM

Timber species:	PCAB - spruce; ABAL - fir
Cross-sectional shape:	rectangular
Adhesive – block joint:	Type I: MUF according to EN 301